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1. Identification

1.1. Product identifier

Product IdentitySpecialty Violet DSAlternate NamesSpecialty Violet DS

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Dye used to color anodized aluminum.

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name U.S. Specialty Color Corporation

5624 Cannon Drive Monroe, NC 28110

Emergency

24 hour Emergency Telephone No. 1-800-424-9300 **Customer Service: U.S. Specialty Color Corporation** 704-292-1476

2. Hazard(s) identification

2.1. Classification of the substance or mixture

No applicable GHS categories.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.

No applicable GHS categories.

[Prevention]:

No GHS prevention statements

[Response]:

No GHS response statements

[Storage]:

No GHS storage statements

[Disposal]:

No GHS disposal statements

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3. Composition/information on ingredients

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Mordant dye CAS Number: Proprietary	100	Not Classified	[1]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and

seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion Do not induce vomiting and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview Health effects of exposure:

Inhalation: Inhalation of dust may cause respiratory irritation.

Ingestion: May cause gastric disturbances.

Skin: May cause irritation to skin. Eyes: Contact may cause irritation.

See section 2 for further details.

5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media, CO₂, powder, water

5.2. Special hazards arising from the substance or mixture

Hazardous composition products: Burning may produce oxides of carbon, nitrogen and sulfur.

5.3. Advice for fire-fighters

^[1] Substance classified with a health or environmental hazard.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.
*The full texts of the phrases are shown in Section 16.

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Unusual fire/explosion hazards: Organic dusts have potential to be explosive with static spark or flame initiation. Adequate ventilation and clean-up must be maintained to minimize dust accumulation.

Fire-fighters should wear appropriate equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Wear prescribed protective equipment. Vacuum or sweep up material and place in a designated container immediately. Prevent run off to drains, sewers or other public waterways.

Waste material may be disposed of by a licensed waste facility contractor.

7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Eating, drinking, and smoking should be prohibited in areas where this material is handled. Wash hands and face before eating, drinking, and smoking.

Do not expose to friction or shock

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Incompatible materials: No data available.

Store in original container, in a cool, dry location. Close package tightly after removal of product. Avoid dust formation. Keep away from sources of ignition.

7.3. Specific end use(s)

No data available.

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8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
Proprietary	Mordant dye	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

The exposure limits for nuisance dust are: OSHA PEL: 15 mg/m3 (50 mppcf*) TWA, ACGIH 10 mg/m3.

Carcinogen Data

CAS No.	Ingredient	Source	Value	
Proprietary	Mordant dye	OSHA	Select Carcinogen: No	
		NTP	Known: No; Suspected: No	
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	

8.2. Exposure controls

Respiratory An appropriate NIOSH approved respirator for dust should be worn. Use type N95 (US) or

type P1 (EN 143) dust masks.

Eyes Wear safety glasses with side shields.

Skin Wear a rubber or plastic apron. Wear clothing suitable to avoid skin contact and clean after

every shift. Wear impermeable rubber or plastic gloves.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the

use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly

remove soiled clothing and wash thoroughly before reuse.

9. Physical and chemical properties

Appearance Purplish Powder Odor Not Specified **Odor threshold** Not Measured pН Not Measured Melting point / freezing point Not Measured Initial boiling point and boiling range Not Measured Flash Point Not Measured **Evaporation rate (Ether = 1)** Not Measured

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Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Not Measured

Upper Explosive Limit: Not Measured

Vapor pressure (Pa) Not Measured **Vapor Density** Not Measured Not Measured **Specific Gravity** Solubility in Water Not Measured Partition coefficient n-octanol/water (Log Kow) Not Measured **Auto-ignition temperature** Not Measured **Decomposition temperature** Not Measured Not Measured Viscosity (cSt)

Solubility in Water Approximately 50 g/l (72F)

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

No data available.

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

When used and handled as directed, none.

11. Toxicological information

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Mordant dye - (Proprietary)	No data available	No data available	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

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Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)		Not Applicable
Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation		Not Applicable
Serious eye damage/irritation		Not Applicable
Respiratory sensitization		Not Applicable
Skin sensitization		Not Applicable
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

12. Ecological information

12.1. Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment. See section 3 for details

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish,	48 hr EC50 crustacea,	ErC50 algae,	
	mg/l	mg/l	mg/l	
Mordant dye - (Proprietary)	Not Available	Not Available	Not Available	

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

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13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

DOT (Domestic Surface IMO / IMDG (Ocean ICAO/IATA

Transportation) Transportation)

14.1. UN number Not Applicable Not Regulated Not Regulated

14.2. UN proper shipping Not Regulated Not Regulated Not Regulated name

14.3. Transport hazard Class: Not Class: Not Applicable Sub Class: Not Applicable Sub Class: Not Applicable Sub Class: Not Applicable

class(es)ApplicableSub Class: Not Applicable14.4. Packing groupNot ApplicableNot ApplicableNot Applicable

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

No further information

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance All components of this material are either listed or exempt from listing on the TSCA

Control Act (TSCA) Inventory.

WHMIS Classification Not Regulated

US EPA Tier II Hazards Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): No Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

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Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Pennsylvania RTK Substances (>1%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

International Regulations:

RoHS3: This product been manufactured in compliance with EU Directive 2011/65/EU and the most recent Directive 2015/863.

REACH: This product has been manufactured in compliance with the EU REACH (Registration, Evaluation, Authorization of Chemicals) directive on the restriction of the use of SVHC (Substances of Very High Concern).

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is: Not applicable.

Original Issue Date: 03/25/2015 Revision Date: 05/26/2021

Revision Notes:

RoHS3 and REACH compliance added to SDS.

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