Version: 2

## 1. Identification

1.1. Product identifier	
Product Identity	Specialty Orange 3A
Alternate Names	Specialty Orange 3A
1.2. Relevant identified uses of the substance or mix	ture and uses advised against
Intended use	Dye used to color anodized aluminum.
Application Method	See Technical Data Sheet.
1.3. Details of the supplier of the safety data sheet	
Company Name	U.S. Specialty Color Corporation
	5624 Cannon Drive
	Monroe, NC 28110
Emergency	
24 hour Emergency Telephone No.	1-800-424-9300
Customer Service: U.S. Specialty Color Corporation	704-292-1476

## 2. Hazard(s) identification

## 2.1. Classification of the substance or mixture

Skin Sens. 1;H317May cause an allergic skin reaction.Resp. Sens. 1;H334May cause allergy or asthma symptoms of breathing difficulties if inhaled.

## 2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



## Danger

H317 May cause an allergic skin reaction.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

## [Prevention]:

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves / eye protection / face protection.

P285 In case of inadequate ventilation wear respiratory protection.

### Date: 05/27/2021

#### Version: 2

### [Response]:

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P304+341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P313 Get medical advice / attention.

P321 Specific treatment (see information on this label).

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P342+311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor / physician.

P363 Wash contaminated clothing before reuse.

### [Storage]:

No GHS storage statements

### [Disposal]:

P501 Dispose of contents / container in accordance with local / national regulations.

# 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Azo dye CAS Number: Proprietary	75 - 100	Not Classified	[1]
Acetic acid, sodium salt, trihydrate CAS Number: 6131-90-4	10 - 25	Not Classified	[1]
Chromium compounds (as Cr (III)) CAS Number: 7440-47-3	1.0 - 5	Skin Sens. 1;H317 Resp. Sens. 1;H334 Eye Irrit. 2;H319 Aquatic Chronic 4;H413	[1][2]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

\*The full texts of the phrases are shown in Section 16.

## 4. First aid measures

#### 4.1. Description of first aid measures

GeneralIn all cases of doubt, or when symptoms persist, seek medical attention.<br/>Never give anything by mouth to an unconscious person.InhalationRemove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give<br/>artificial respiration. If unconscious place in the recovery position and obtain immediate<br/>medical attention. Give nothing by mouth.EyesImmediately flush the eyes with large amounts of water for at least 15 minutes, alternately<br/>lifting the upper and lower eyelids. After 5 minutes, if appropriate, remove contact lenses<br/>and continue flushing the eyes for an additional 15 minutes. Call a physician at once.

Date: 05/27/2021	Version: 2
Skin	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
Ingestion	Do not induce vomiting and get medical attention.
4.2. Most important sy	mptoms and effects, both acute and delayed
Overview	Health effects of exposure:
	Inhalation: Inhalation of dust may cause respiratory irritation. Chromium and certain compounds of chromium have been reported to cause damage to the lungs, resulting in cumulative damage. Ingestion: May cause gastric disturbances. Skin: May cause sensitization on repeated contact. Dermatitis has been reported from repeated contact with chromium compounds. Eyes: Contact may cause irritation.
	Chromium: The Department of Health and Human Services (DHHS), the International Agency for Research on Cancer (IARC), and the EPA have determined that the hexavalent form of chromium, chromium (VI), CAS# 18540-29-9 is a known human carcinogen. This compound is the trivalent form of chromium, and not the hexavalent form of chromium. See section 2 for further details.
Inhalation	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
Skin	May cause an allergic skin reaction.

# 5. Fire-fighting measures

## 5.1. Extinguishing media

Recommended extinguishing media; CO<sub>2</sub>, powder, water

## 5.2. Special hazards arising from the substance or mixture

Hazardous composition products: Burning may produce oxides of carbon, nitrogen and sulfur. Avoid breathing dust / fume / gas / mist / vapors / spray.

## 5.3. Advice for fire-fighters

Unusual fire/explosion hazards: Organic dusts have potential to be explosive with static spark or flame initiation. Adequate ventilation and clean-up must be maintained to minimize dust accumulation.

Fire-fighters should wear appropriate equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## ERG Guide No.

## 6. Accidental release measures

## 6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

## 6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

## 6.3. Methods and material for containment and cleaning up

#### Date: 05/27/2021

Version: 2

Wear prescribed protective equipment. Vacuum or sweep up material and place in a designated container immediately. Prevent run off to drains, sewers or other public waterways.

Waste material may be disposed of by a licensed waste facility contractor.

# 7. Handling and storage

## 7.1. Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Eating, drinking, and smoking should be prohibited in areas where this material is handled. Wash hands and face before eating, drinking, and smoking. Put on appropriate personal protective equipment (see section 8).

See section 2 for further details. - [Prevention]:

#### 7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Do not expose to friction or shock.

Incompatible materials: No data available.

Store in original container, in a cool, dry location. Close package tightly after removal of product. Avoid dust formation. Keep away from sources of ignition.

See section 2 for further details. - [Storage]:

#### 7.3. Specific end use(s)

No data available.

## 8. Exposure controls and personal protection

## 8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
6131-90-4	31-90-4 Acetic acid, sodium salt, trihydrate		No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
7440-47-3 Chromium compounds (as Cr (III))		OSHA	TWA 1 mg/m3 [*Note: The PEL also applies to insoluble chromium salts.]
		ACGIH	TWA: 0.5 mg/m3 (III)
		NIOSH	TWA 0.5 mg/m3
		Supplier	No Established Limit
Proprietary	Azo dye	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

The exposure limits for nuisance dust are: OSHA PEL: 15 mg/m3 (50 mppcf\*) TWA, ACGIH 10 mg/m3. **Carcinogen Data** 

## Date: 05/27/2021

Version: 2

CAS No.	Ingredient	Source	Value
6131-90-4	Acetic acid, sodium salt, trihydrate	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
7440-47-3	Chromium compounds (as Cr (III))	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;
Proprietary	Azo dye	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

## 8.2. Exposure controls

•	
Respiratory	An appropriate NIOSH approved respirator for dust should be worn. Use type N95 (US) or type P1 (EN 143) dust masks.
Eyes	Wear safety glasses with side shields.
Skin	Wear a rubber or plastic apron. Wear clothing suitable to avoid skin contact and clean after every shift. Wear impermeable rubber or plastic gloves.
Engineering Controls	Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
Other Work Practices	Eye wash fountain and emergency showers are recommended. Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.
See eastion 2 for further	detaile [Provention]:

See section 2 for further details. - [Prevention]:

# 9. Physical and chemical properties

Appearance	Orange Powder
Odor	Not Specified
Odor threshold	Not Measured
рН	Not Measured
Melting point / freezing point	Not Measured
Initial boiling point and boiling range	Not Measured
Flash Point	Not Measured
Evaporation rate (Ether = 1)	Not Measured
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: Not Measured
	Upper Explosive Limit: Not Measured
Vapor pressure (Pa)	Not Measured
Vapor Density	Not Measured

Date: 05/27/2021

Specific Gravity Solubility in Water Partition coefficient n-octanol/water (Log Kow) Auto-ignition temperature Decomposition temperature Viscosity (cSt) Solubility in Water 9.2. Other information No other relevant information.

Not Measured Not Measured Not Measured Not Measured Not Measured Approximately 65 g/I (72F) Version: 2

# 10. Stability and reactivity

10.1. Reactivity
Hazardous Polymerization will not occur.
10.2. Chemical stability
Stable under normal circumstances.
10.3. Possibility of hazardous reactions
No data available.
10.4. Conditions to avoid
No data available.
10.5. Incompatible materials
No data available.
10.6. Hazardous decomposition products
When used and handled as directed, none.

# 11. Toxicological information

## Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Azo dye - (Proprietary)	No data	No data	No data	No data	No data
	available	available	available	available	available
Acetic acid, sodium salt, trihydrate - (6131-90-4)	No data	No data	No data	No data	No data
	available	available	available	available	available
Chromium compounds (as Cr (III)) - (7440-47-3)	422.00, Rat -	No data	No data	No data	No data
	Category: 4	available	available	available	available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Date: 05/27/2021

Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)		Not Applicable
Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation		Not Applicable
Serious eye damage/irritation		Not Applicable
Respiratory sensitization	1	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

# 12. Ecological information

## 12.1. Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment. See section 3 for details

## Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Azo dye - (Proprietary)	Not Available	Not Available	Not Available
Acetic acid, sodium salt, trihydrate - (6131-90-4)	Not Available	Not Available	Not Available
Chromium compounds (as Cr (III)) - (7440-47-3)	77.50, Pimephales promelas	1.20, Daphnia magna	580.00 (72 hr), Chlorella pyrenoidosa

## 12.2. Persistence and degradability

There is no data available on the preparation itself.

## 12.3. Bioaccumulative potential

Not Measured

#### 12.4. Mobility in soil

No data available.

## 12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

Date: 05/27/2021

Version: 2

### 12.6. Other adverse effects

No data available.

# 13. Disposal considerations

## 13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information			
	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
14.1. UN number	Not Applicable	Not Regulated	Not Regulated
14.2. UN proper shipping name	Not Regulated	Not Regulated	Not Regulated
14.3. Transport hazard class(es)	DOT Hazard Class: Not Applicable	IMDG: Not Applicable Sub Class: Not Applicable	Air Class: Not Applicable
14.4. Packing group	Not Applicable	Not Applicable	Not Applicable
14.5. Environmental hazar	ds		
IMDG Mar	ine Pollutant: No		
14.6. Special precautions	for user		

No further information

# 15. Regulatory information

Regulatory Overview	The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.
Toxic Substance Control Act (TSCA)	All components of this material are either listed or exempt from listing on the TSCA Inventory.
WHMIS Classification	D2A
US EPA Tier II Hazards	Fire: No
	Sudden Release of Pressure: No
	Reactive: No
	Immediate (Acute): Yes
	Delayed (Chronic): No

## EPCRA 311/312 Chemicals and RQs (lbs):

Chromium compounds (as Cr (III)) (5,000.00)

## **EPCRA 302 Extremely Hazardous:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Date: 05/27/2021

Version: 2

#### **EPCRA 313 Toxic Chemicals:**

Chromium compounds (as Cr (III))

### Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

## Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### New Jersey RTK Substances (>1%):

Chromium compounds (as Cr (III))

### Pennsylvania RTK Substances (>1%):

Chromium compounds (as Cr (III))

#### International Regulations:

**RoHS3:** This product been manufactured in compliance with EU Directive 2011/65/EU and the most recent Directive 2015/863.

**REACH:** This product has been manufactured in compliance with the EU REACH (Registration, Evaluation, Authorization of Chemicals) directive on the restriction of the use of SVHC (Substances of Very High Concern).

# 16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H413 May cause long lasting harmful effects to aquatic life.

 Original Issue Date:
 03/25/2015

 Revision Date:
 05/27/2021

#### **Revision Notes:**

RoHS3 and REACH compliance added to SDS.

Date: 05/27/2021

Version: 2

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